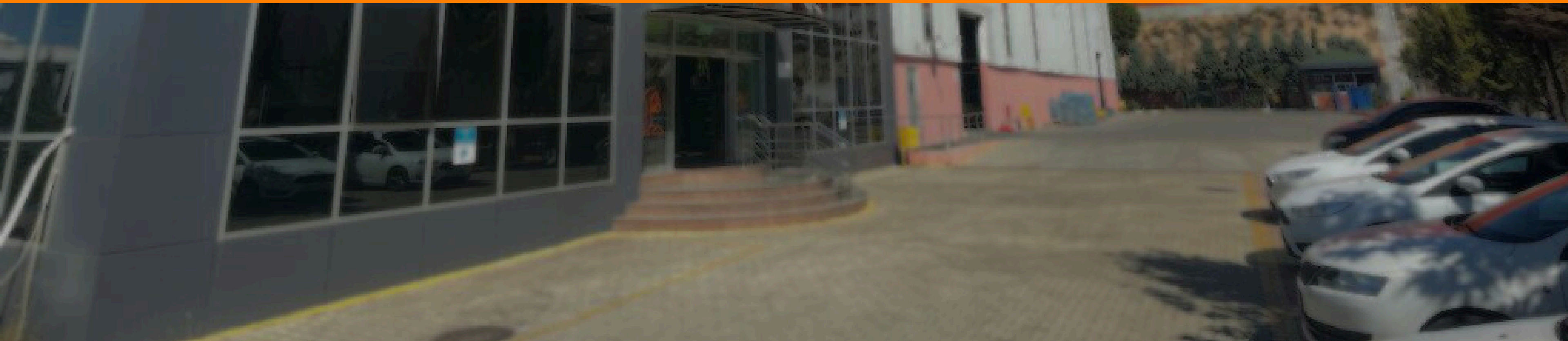


ÖZEN PRESS MACHINE INDUSTRY LIMITED COMPANY  
PRESENTATION  
2024





# ABOUT US

Our company was established in 1976 to operate in the auto sub-industry. In our company, which operates in a closed area of approximately 7000 square meters, sheet metal molds / fixtures in accordance with customer special requests and the parts manufactured in this way are combined by welding / assembly. Our company, which has knowledge on seat slides, auto jacks, hand brake, gas pedal, body and chassis parts for the automotive and heavy vehicle sector, air conditioning parts in white goods and natural gas boxes in the energy sector, currently serves only domestically.







## REFERENCES





# QUALITY SYSTEM CERTIFICATES

**CERTIFICATE**

The Certification Body of TÜV SÜD Management Service GmbH certifies that

**ÖZEN PRES MAKİNE SANAYİ VE TİCARET LTD. ŞTİ.**  
TAYSAD ORGANİZE SANAYİ BÖLGESİ 1.CADDE  
16.SOKAK NO:2 ŞEKERPİNAR-ÇAYIROVA  
41420 KOCAELİ  
Turkey

has established and applies a Quality Management System for

**Manufacturing of seat cradles, car jacks, bodies and parts of chassis (without Product Design as per Chapter 8.3).**

An audit was performed and has furnished proof that the requirements according to

**IATF 16949**  
First Edition 2016-10-01

are fulfilled.

Issue date: 2021-05-20  
Expiry date: 2024-05-19  
Certificate Registration No.: 12 111 43577 TMS  
IATF Certificate No.: 0401036

*[Signature]*  
Head of Certification Body  
Munich, 2021-05-25

Page 1 of 1

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www.tuv-sud.de/certificate-validity-check

IATF 16949:2016  
Automotive Quality  
Management System

**Kalitest**  
SERTİFİKA—CERTIFICATE OF REGISTRATION  
Bu sertifika aşağıdaki kuruluşa  
This certificate has been awarded to the company

**ÖZEN PRES MAKİNE SANAYİ VE TİCARET LTD. ŞTİ.**

TOSB-TAYSAD Organize Sanayi Bölgesi 1. Cadde  
16. Sokak No:2 PK-41420  
Şekerpınar -Çayırova/KOCAELİ

Uygulanmakta olan çevre yönetim sisteminin  
To certify that the implemented environmental management system complies with

**ISO 14001:2015**

Standardına uygunluğunu belgelendirmek amacı ile aşağıdaki kapsamda verilmiştir.

Otomotiv, Beyaz Eşya ve Enerji Sanayinde Kullanılmak Üzere Oto Koltuk Kızakları, Oto Krikoları, Karoser Parçaları, Şasi Parçaları ve Mekanizmaları, Beyaz Eşya ve Enerji Sac Parçaları Üretimi

Manufacture of Seat Cradles Car Jacks, Carbody Components, Chassis Components and Mechanisms, White goods Energy Plate Components for Automotive, White Goods and Energy Industries

**EAC 17,18,22**

Kalitest Belgelendirme ve Eğitim Hizmetleri Ltd. Şti. :

Sertifika No / Certificate No: **K-EM-1355**  
Etilme Tarihi / Date of Registration: **26.07.2013**  
Sertifika Geçerlilik Süresi / Validity Period: **3 yıl / years**  
Sertifika Tarihi / Certificate Date: **12.08.2022**  
Sıfırlama Tarihi / Expiry Date: **26.07.2025**

*[Signature]*  
Pigen SİĞİR  
Genel Müdür / Yönetim / Vice General Manager

Bu sertifikayı doğrulamak için lütfen kalitest.com.tr adresinden veya TÜRKAK BGS NO ile www.turkaka.org.tr adresinden doğrulayabilirsiniz.  
Please verify the validity of this certificate with the serial number of 766061 from the web site of www.kalitest.com.tr or with TÜRKAK BGS NO from the web site of www.turkaka.org.tr

**KALİTEST BELGELENDİRME VE EĞİTİM HİZMETLERİ LİMİTED ŞİRKETİ**  
Yazgılı Sokak, Aydin Sokak, L1 Kat, C-4 1/D Blok, D-33, Levent-Beşiktaş/İSTANBUL  
www.kalitest.com.tr | info@kalitest.com.tr

ISO 14001:2015  
Environmental Management  
System

**CERTIFICATE**

The Certification Body of TÜV SÜD Management Service GmbH certifies that

**ÖZEN PRES MAKİNE SANAYİ VE TİCARET LTD. ŞTİ.**  
TAYSAD ORGANİZE SANAYİ BÖLGESİ 1.CADDE  
16.SOKAK NO:2 ŞEKERPİNAR-ÇAYIROVA  
41420 KOCAELİ  
Turkey

has established and applies a Quality Management System for

**Manufacturing metal parts by pressing (sheet forming) and combining produced parts including welding and assembly, and sales.**

An audit was performed. Order No. 70788964.  
Proof has been furnished that the requirements according to

**ISO 9001:2015**

are fulfilled.

The certificate is valid from 2021-05-20 until 2024-05-19.  
Certificate Registration No.: 12 100 43577 TMS.

*[Signature]*  
Head of Certification Body  
Munich, 2021-05-25

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www.tuv-sud.de/certificate-validity-check

ISO 9001:2015  
Quality Management  
System





# OUR VISION, MISSION AND VALUES



## VISION

Institutionalization  
has completed its cycle,  
a company open to innovation  
to be able to be.



## MISSION

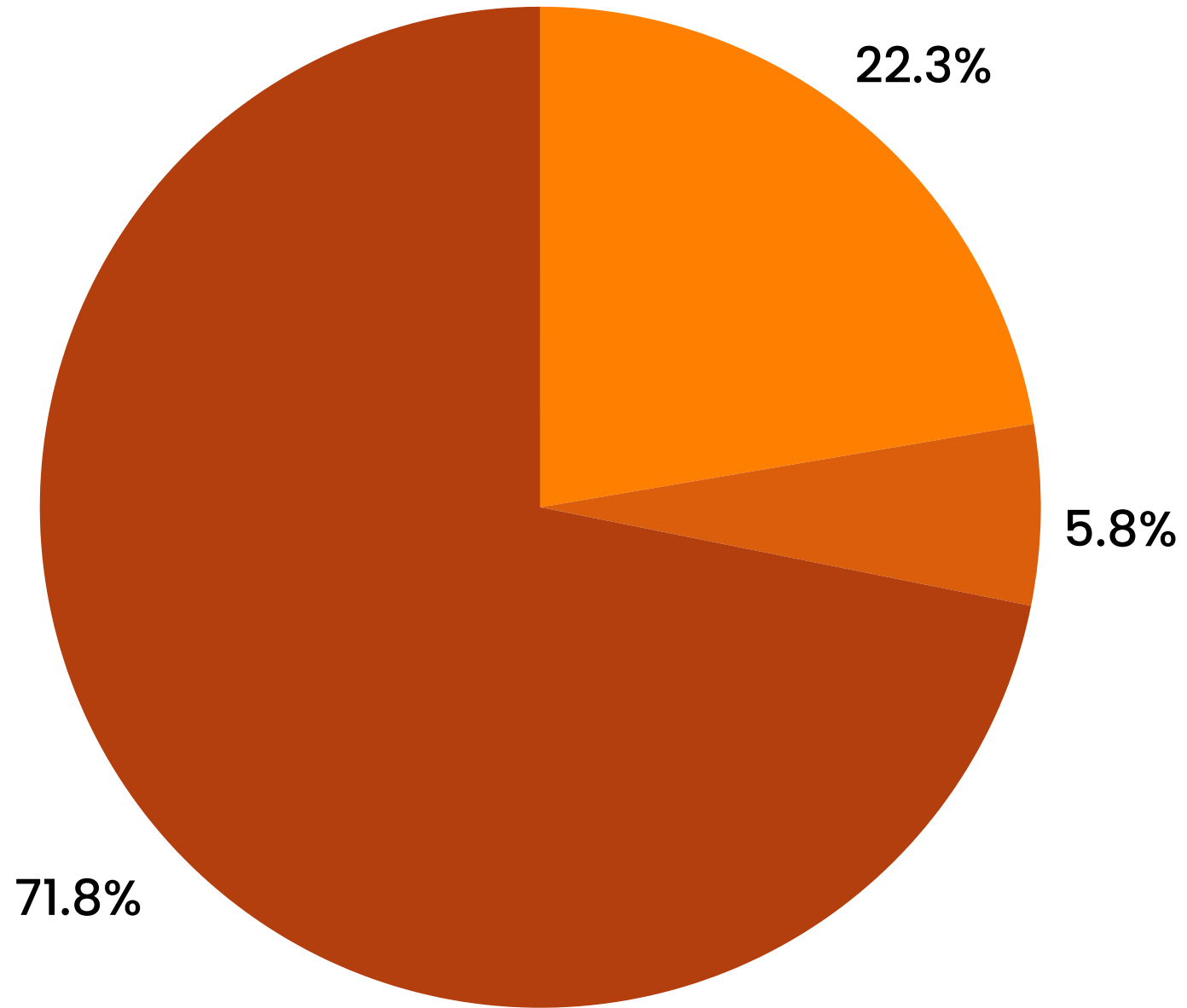
Continuously growing and  
as a developing company  
contribution to the national  
economy  
provides



## OUR VALUES

We are respectful  
We Add Value  
Continuous Improvement  
We are Result Oriented

# HUMAN RESOURCES



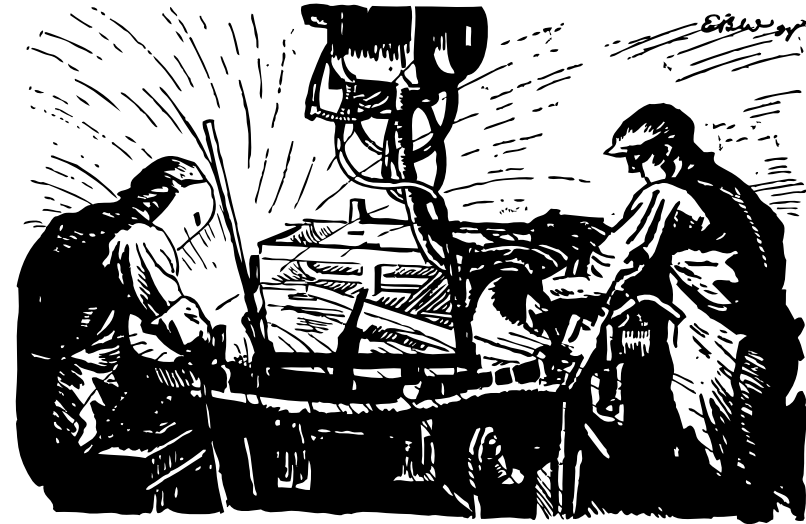
Number of white-collar personnel : 23  
Number of engineers : 6  
Number of blue-collar personnel : 74  
Total number of personnel : 103



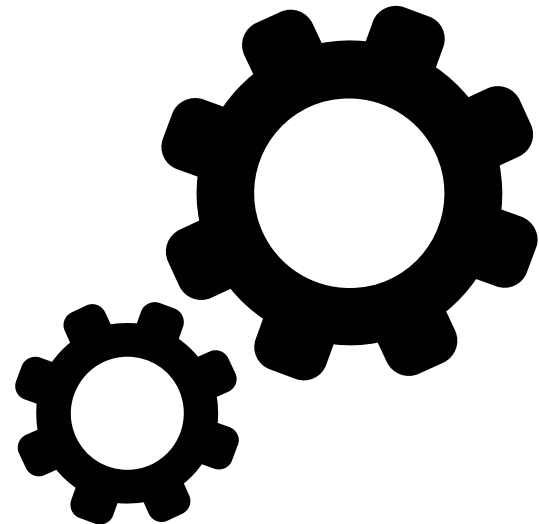




# OUR SERVICES



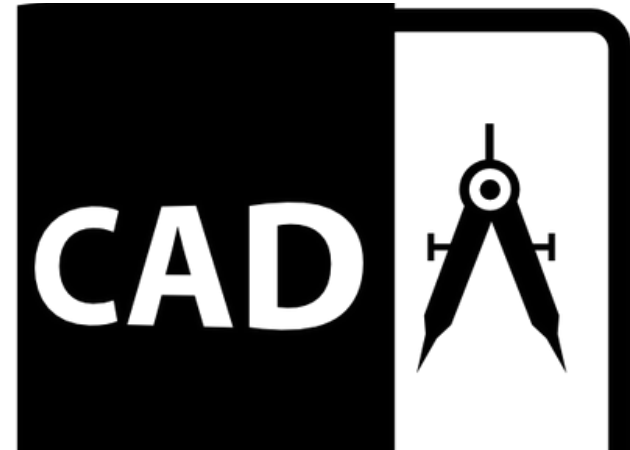
Welding Workmanship



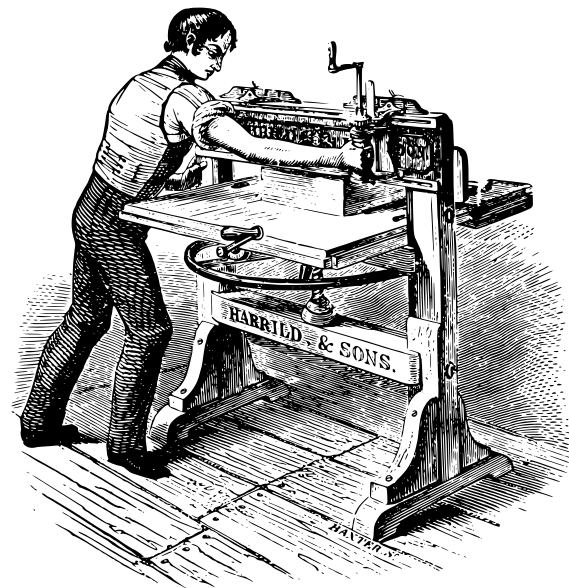
Sheet Mold



Press Workmanship



CAD/CAM



Assembly Labor



CMM Measurement

# EXAMPLES OF OUR PRODUCTS

- Car seat slides,
- Auto jacks,
- Gas Pedal mechanisms,
- Handbrake mechanisms,
- Body and chassis parts,
- Air conditioning panels,
- Natural gas boxes,
- Electric panels

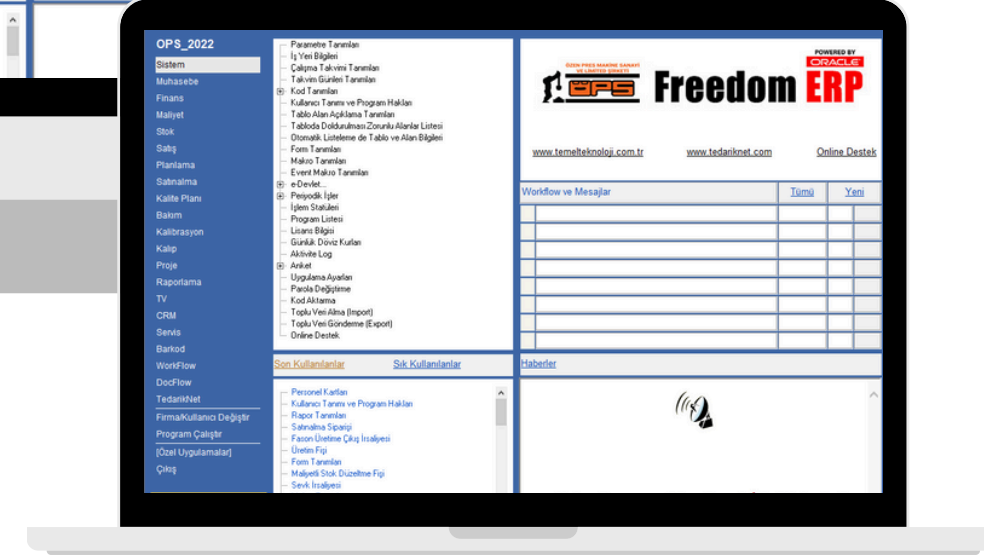






# ERP AND BARCODE SYSTEM

All processes in the departments of our factory are managed with FREEDOM ERP software. All movements in our production and warehouses are made with the Barcode system.





# MOLD DESIGN DEPARTMENT

SIEMENS NX CAD/CAM program is used for mold design and part revisions.







# CMM MEASUREMENT ROOM

Three-dimensional measurement metrology plays an extremely important role in the final inspection of manufactured parts in production technologies.



Brand Model : Mistral DEA  
Table Size : 1500x1000x860  
mm



# CNC/WIRE EROSION MACHINES



VTEC 3 Axis Bridge Type CNC Machine  
(x:2450/y:3450/z:900)



FIRST MCV 1000 3 Axis CNC Machine  
(x:1000/y:500/z:500)



BROTHER HS-50A 4 Axis Wire EDM Machine  
(x:420/y:260/z:160)



SUPERTEC Line Grinder  
(x:1000/y:500/z:500)



# WELDING SHOP DEPARTMENT



GAS UNDERGAS WELDING ROBOTO 350  
A DAIHEN (1 Piece)



GAS WELDING TABLE 1.2 mm Wire / 320-  
500 A ARCTECH (3 pcs) GEDİK FRONIUS  
(1 pcs) EXPRESS WELD (1 pcs)  
TURALLAR (2 pcs) DAIHEN (1 pcs)



PUNTA WELDING TABLE 20-120 KVA COŞKUNÖZ (3 units)  
BAYKAL (1 unit) AKDENİZ (1 unit) AC PRESS WELDER (1 unit)





# WAREHOUSE & SHIPMENT DEPARTMENT







# MACHINE PARK - 1

ROW	MACHINE NAME	POWER (KW)	FEATURES	CAPACITY
1	HYDRAULIC SCISSORS	12		6 MM
2	EXTRIC PRESS	22	850 X 1500 1000 X 1500	400 TONS
3	EXTRIC PRESS	22	850 X 1500 1000 X 1500	400 TONS
4	EXTRIC PRESS	18,5	450 X 800 740 X 1050	250 TONS
5	EXTRIC PRESS	5,5	510 X 810	80 TONS
6	EXTRIC PRESS	5,5	550 X 800	80 TONS
7	EXTRIC PRESS	5,5	495 X 820	80 TONS
8	EXTRIC PRESS	4	590 X 850	60 TONS
9	HYDRAULIC PRESS	12	1000 X 1050 1010 X 1030	125 TONS
10	HYDRAULIC PRESS	12	1000 X 1410 1010 X 1410	100 TONS
11	EXTRIC PRESS	4	520 X 765	60 TONS
12	EXTRIC PRESS	15	685 X 1045	200 TONS
13	EXTRIC PRESS	9	530 X 835	100 TONS
14	EXTRIC PRESS	7,5	620 X 830	100 TONS
15	EXTRIC PRESS	4	500 X 750	60 TONS
16	EXTRIC PRESS	2,2	340 X 480	25 TONS
17	FIXED STONE	1		
18	DESKTOP DRILL	0,55	1440 dev/dak	13 MM
19	PEDESTAL DRILL BENCH	2,2		
20	PROFILE CUTTING MACHINE	2		
21	DRILL SHARPENING MACHINE	0,25		
22	FIXED STONE	0,5		
23	STRIP DECOUPAGE BRUSH	2	1400 D/DAK	
24	MILLING MACHINE	8,4	800 X 380 X 300	

ROW	MACHINE NAME	POWER (KW)	FEATURES	CAPACITY
25	MILLING MACHINE	7,5	670 X 250 X 250	
26	CHAMFERING MACHINE	0,74		
27	PLANING MACHINE	5,5		
28	LATHE BENCH	3		
29	FIXED STONE	1		
30	PEDESTAL DRILL BENCH	2		
31	CNC MACHINE	30 KVA	1000 X 500	
32	TEL EREZYON	13,5 KVA	410 X 260 X 170	
33	DESKTOP DRILL	0,55		13 MM
34	DESKTOP DRILL	0,85		13 MM
35	SPOT WELDING MACHINE	120 KVA		
36	SPOT WELDING MACHINE	180 KVA		
37	SPOT WELDING MACHINE	60 KVA		
38	GAS WELDING MACHINE	18,8 KVA		1.2 MM WIRE
39	GAS WELDING MACHINE	10,7 KVA		1.2 MM WIRE
40	ROLL SHEET OPENER	0,55		98
41	NAIL WRAPPER	0,68		
42	CRANE	8		15 TONS
43	CERASKAL	1,45		2 TONS
44	COMPRESSOR	19		2.6 m3/min
45	FORKLIFT	34,3		2,5 TONS
46	GENERATOR	330 KVA		
47	TREATMENT PLANT			
48	HYDRAULIC SCISSOR	30	13 X 3100 MM	13 MM
49	EXTRIC PRESS	22,5	520 X 950 1000 X 1200	350 TON S



# MACHINE PARK - 2

ROW	MACHINE NAME	POWER (KW)	FEATURES	CAPACITY
50	DECOILER + SHEET FEEDER	11,15		3 TONS
51	EXTRIC PRESS	37	720 X 1000 940 X 1700	315 TONS
52	HYDRAULIC PRESS	37	1200 X 1600 1200 X 1600	400 TONS
53	ROBOT WELDING MACHINE	3 KVA		
54	GAS WELDING MACHINE			1 MM WIRE
55	EXTRIC PRESS	55	1400 X 2500 1400 X 2500	400 TONS
56	EXTRIC PRESS	55	1250 X 2100 1400 X 2470	500 TONS
57	EXTRIC PRESS	7,5	450 X 700	100 TONS
58	GRINDING MACHINE	12,5		
59	SPOT WELDING MACHINE			
60	DECOILER + SHEET FEEDER	2,063	0,37	1 TONS
61	CASED SHEET METAL DRIVE	2,063		
62	EXTRIC PRESS	30	800 X 1400 900 X 1650	250 TONS
63	DECOILER + SHEET FEEDER	3,7		5 TONS
64	EXTRIC PRESS	22	750 X 1300 850 X 1450	200 TONS
65	EXTRIC PRESS	22	750 X 1300 850 X 1450	200 TONS
66	EXTRIC PRESS	22	750 X 1300 850 X 1450	200 TONS
67	EXTRIC PRESS	18,5	700 X 1200 800 X 1300	160 TONS
68	EXTRIC PRESS	11	520 X 620 680 X 1100	125 TONS
69	HYDRAULIC PRESS	22	870 X 1400 870 X 1400	100 TONS
70	DECOILER + SHEET FEEDER	1,5		
71	FIXED STONE	1		
72	COMPRESSOR	37		5,8 m3/dak
73	AIR DRYER			
74	AIR DRYER			

ROW	MACHINE NAME	POWER (KW)	FEATURES	CAPACITY
75	CNC	60 KVA		
76	FORKLIFT			5 TONS
77	GAS WELDING MACHINE			
78	HYDRAULIC PRESS	37	1600 X 1100 1600 X 1100	200 TONS
79	SAW MACHINE	30	1180 X 970 1180 X 1070	200 TONS
80	SAW MACHINE	1,1		
81	ELECTRODE WELDING MACHINE			
82	BATTERY POWERED PALLET TRUCK			
83	BATTERY POWERED PALLET TRUCK			
84	NATURAL GAS WELDING MACHINE	66000 Micro Farad		
85	SPOT WELDING MACHINE	25 KVA		
86	CLEANING MACHINE			
87	HYDRAULIC PRESS	55	1700 X 1570 1700 X 1520	350 TONS
88	EXTRIC PRESS	55	1240 X 1100 1500 X 1100	630 TONS
89	DECOILER + SHEET FEEDER	7,5		5 TONS
90	NATURAL GAS RIVETING MACHINE	0,75		
91	NATURAL GAS WELDING MACHINE	0,4 X 2	3000 r/min	1,27 Nm
92	TAPPING MACHINE	3	1440 rpm	M5 - M24
93	DESKTOP DRILL	0,35	1440 rpm	
94	ROBOT WELDING MACHINE		1420 mm	
95	FAST HOLE DRILLING MACHINE	2,5	600 kg	
96	COMPRESSOR	75		12,9
97	AIR DRYER	1,85		10 BAR
98	EXTRIC PRESS	18,5	955 X 655	250 TONS
99	EXTRIC PRESS	18,5	955 X 655	250 TONS
100	EXTRIC PRESS	37	2900 X 1300 3200 X 1500	400 TONS





# CONTACT US

Address : TOSB-TAYSAD ORG. SAN. ZONE  
1st CADDE 16th ROAD 6th Parcel ayirova /  
KOCAELI

Telephone : 0 (262) 658 12 00 (Pbx)

Fax : 0 (262) 658 12 09

E-Mail : [ozenpres@ozenpres.com](mailto:ozenpres@ozenpres.com)

Web : [www.ozenpres.com](http://www.ozenpres.com)

Social Media OzenPres

